

shy E64

Work Order ID 65678

January 21, 2011 2:13:53 PM



Item ID: D4273-042

Accept



Setup Start



Revision ID:

Stop



Item Name: Basket Base Assembly, RH

Start Date: 1/21/11

Start Qty: 1.00



Cust Item ID:

Required Date: 2/03/11

Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

[Signature]

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start



Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D4273

C

D4279

B

100

Weld per dwg A/R S.S. rod Batch: *11585* 0.00



Large Fab

Large Fab

Memo

0.00

1- assemble ribs and handle plates (DO NOT WELD HANDLE IN SECTION N-N ON PAGE 7 DWG D4273, NEED TO WELDED AFTHET MESH IS INSTALL) weld as per dwg D4273 using DT9610A

visual inspect before welding mesh

2- Cut D4279-1 base mesh and all tack weld mesh on basket as per dwg D4273 and trim mesh to fit if necessary and trim to clear fasteners holes on the ends.

3- weld hinge (3) and Mounting brackets as per dwg D3913

take lid to locate hinge and bracket

lp 11.02.09

110

QC9- Inspect visual per QS1004- Fusion Welds 0.00



QC

Memo

0.00

Quality Control

1 0 BE 11/02/10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D4273-042 PAR #: _____ Fault Category: Large Fab NCR: Yes No DQA: _____ Date: 11-02-03
 Resolution: Scrap Disposition: Scr rework QA: N/C Closed: _____ Date: 11/02/14

NCR: 65678		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
11-02-02	100	Scrap Part (4306-044) D4306-044 B65692 is too short. R.L. D part was designed	<i>[Signature]</i> 10/01/12	Scrap D4306-044 B65692 Qty 71	SAD 11-02-02	<i>[Signature]</i> 11/02/11	<i>[Signature]</i> 10/01/12	<i>[Signature]</i> 11-02-03
	7	was. Part was not designed wrong, it was made on a Rev. B w/o, but was not made, or inspected correctly. Should have been 15.57" was 14.75" high. D4306-044 B65692 Scrap	<i>[Signature]</i> 10/01/12	use new design D4306-044 only the 11" dimension had to change PAR being raised 11-02-03.			<i>[Signature]</i> 10/01/12	<i>[Signature]</i> 11-02-03
		R.L. LACK of attention to Fabricator & inspector.						

NOTE: Date & initial all entries

Work Order ID 65678

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Page 2

Item ID: D4273-042

Accept

Setup Start

Revision ID:

Stop

Item Name: Basket Base Assembly, RH

Start Date: 1/21/11 Start Qty: 1.00

Cust Item ID:

Required Date: 2/03/11 Req'd Qty: 1.00

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120

QC6- Inspect dimensions to drawing

0.00



QC

Memo

0.00

Quality Control

ml 11 02 10 (1)

125

Pressure Wash per QSI005 4.3

0.00



HandFinish

Memo

0.00

Hand Finishing

1 PR 11-2-10.

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 65678

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Item ID:	D4273-042	Accept		Setup	Start	
Revision ID:					Stop	
Item Name:	Basket Base Assembly, RH					
Start Date:	1/21/11	Start Qty:	1.00		Cust Item ID:	
Required Date:	2/03/11	Req'd Qty:	1.00		Customer:	
Reference:						

Approvals:	Process Plan:	Date:	Tooling:	Date:	Run	Start	
	QC:	Date:	SPC (Y/N):	Date:		Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel	0.00							
Powdercoat									
Powder Coating	<p>Memo</p> <p>I- Plug holes and mask only interior of hinge (3) prior to powder coat</p> <p>115951.</p> <p>1ST COAT:</p> <p>START TIME: 11:30</p> <p>OVEN TEMPERATURE: 400°</p> <p>FINISH TIME: 12:00</p> <p>***** 2nd coat if necessary*****</p> <p>2ND COAT:</p> <p>START TIME: _____</p> <p>OVEN TEMPERATURE: _____</p> <p>FINISH TIME: _____</p>	0.00							
140 	QC3- Inspect Part Finish	0.00							
QC									
Quality Control	<p>Memo</p>	0.00							

1 BL 1102-10

1 0 11/02/10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 65678

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Item ID: D4273-042

Accept



Setup Start



Revision ID:

Item Name: Basket Base Assembly, RH

Stop



Start Date: 1/21/11 Start Qty: 1.00



Cust Item ID:

Required Date: 2/03/11 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

150



Packaging

Packaging

Identify as per dwg & Stock Location: G-A

0.00

Memo

W/O 65668 0.00

EPH/02/11

160



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

11/02/14

ME 11-02-11

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Page 1

Work Order ID: 65678

Parent Item: D4273-042

Parent Item Name: Basket Base Assembly, RH

Start Date: 1/21/11

Required Date: 2/03/11

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 10.11.16 new issue DD verf:EC
11.01.20 AS PER DWG REV.C DD verf:EC

IPP Rev:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

M304EX0.75-16F

Purchased

No

100

sf

651.3692

26.195

26.195



Expanded Metal Flat SS

Pl 11.02.09

Location

Loc Qty

Loc Code

MAT

651.369233

114809

78.622943

114853

11.80059

115012

290.963

115067

13.0125

115171

6.0394

115401

46.8795

115665

5.6216

115989

46.5313

116178

24.0771

116508

127.8213

26.195

D3913-1

Manufactured

No

100

Each

3.0000



Rib



Pl 11.01.27

Location

Loc Qty

Loc Code

WA

3

64467

3

100

Each

4.0000

D3913-3

Manufactured

No



Rib



Pl 11.01.27

Location

Loc Qty

Loc Code

WA

4

64107

1

65314

3

1

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Page 2

Work Order ID: 65678

Parent Item: D4273-042

Parent Item Name: Basket Base Assembly, RH

Start Date: 1/21/11

Required Date: 2/03/11

Start Qty: 1.00

Required Qty: 1.00

J D3913-9
Hinge Rib

Manufactured No

100 Each

4.0000



1

1

Pl 11.01.27

Location

Loc Qty

Loc Code

WA

4

63770

1

65315

3

①

J D3916-5
Light Rib

Manufactured No

100 Each

7.0000



3

3

Pl 11.01.27

Location

Loc Qty

Loc Code

WA

7

57023

1

64167

6

③

J D4017-7
Rib

Manufactured No

100 Each

5.0000



1

1

Pl 11.01.27

Location

Loc Qty

Loc Code

WA

5

58929

2

64681

3

①

J D4277-3
Rib

Manufactured No

100 Each

1.0000



1

1

B65684 → ① Pl 11.01.27

Location

Loc Qty

Loc Code

WA

1

63759

1

J D4277-5
Rib

Manufactured No

100 Each

0.0000



2

2

B65682 → ② Pl 11.01.27

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Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 65678

Parent Item: D4273-042









Parent Item Name: Basket Base Assembly, RH

Start Date: 1/21/11

Required Date: 2/03/11

Start Qty: 1.00

Required Qty: 1.00

✓	D4277-9	Manufactured	No	100	Each	0.0000	1	1		B65681 → ① Pl 11.01.27
	Rib									
✓	D4277-19	Manufactured	No	100	Each	0.0000	1	1		B65683 → ① Pl 11.01.27
	Rib									
✓	D4278-041	Manufactured	No	100	Each	0.0000	1	1		B65685 → ① Pl 11.01.27
	Upper Rib Assembly-Hoop									
✓	D4278-045	Manufactured	No	100	Each	0.0000	2	2		B65686 → ② Pl 11.01.27
	Rib Assembly, Fwd Cham									
✓	D4278-047	Manufactured	No	100	Each	0.0000	1	1		B65689 → ① Pl 11.01.27
	Upper Rib Assembly-Straight									
✓	D4306-1	Manufactured	No	100	Each	0.0000	1	1		B65690 → ① Pl 11.01.27
	Rib									
✓	D4306-044	Manufactured	No	100	Each	0.0000	1	1		B65692 → ① Pl 11.01.27
	Rib Assembly, RH									
✓	D4306-045	Manufactured	No	100	Each	0.0000	1	1		B65693 → ① Pl 11.01.27
	Rib Assembly									

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Page 3

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 65678

Parent Item: D4273-042


Parent Item Name: Basket Base Assembly, RH

Start Date: 1/21/11

Required Date: 2/03/11

Start Qty: 1.00

Required Qty: 1.00

✓ J D2581

 Mounting Bracket


Manufactured No 100 Each 33.0000 2 2



pl 11-01-27

Location Loc Qty Loc Code

WA 33
 64112 20
 64425 13

✓ J D3913-15

 Wide Handle Plate


Manufactured No 100 Each 5.0000 1 1



pl 11-01-27

Location Loc Qty Loc Code

WA 5
 63627 1
 64900 4

✓ J D4016-1

 Hinge Half, Base

Manufactured No 100 Each 1.0000 3 3



pl 11-01-27

Location Loc Qty Loc Code

WA 1
 64264 1

 D4021-1

 Handle Plate

Manufactured No 100 Each 15.0000 3 3



B65374 → ②

Location Loc Qty Loc Code

ST109 5
 57086 5
 WA 10
 64136 1
 64903 9

B64903 → ②

January 21, 2011 2:13:51 PM

Shop Packet Print

Page 4

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 65678



Parent Item: D4273-042



Parent Item Name: Basket Base Assembly, RH

Start Date: 1/21/11

Required Date: 2/03/11

Start Qty: 1.00

Required Qty: 1.00

D4279-3 Manufactured No 100 Each 0.0000



Mesh, Chamfer

1 1
365694 → ① lpl 11.02.09

D4279-5 Manufactured No 100 Each 0.0000



End Mesh, Basket

1 1
365695 → ① lpl 11.02.09

D4279-7 Manufactured No 100 Each 0.0000



End Mesh, Basket

2 2
365696 → ② lpl 11.02.09

D4279-9 Manufactured No 100 Each 1.0000



End Mesh, Basket

1 1
365697 → ① lpl 11.02.09

Location

Loc Qty

Loc Code

WA

1

63790

1

D4279-11 Manufactured No 100 Each 0.0000



Mesh, Base

1 1
365698 → ① lpl 11.02.09

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

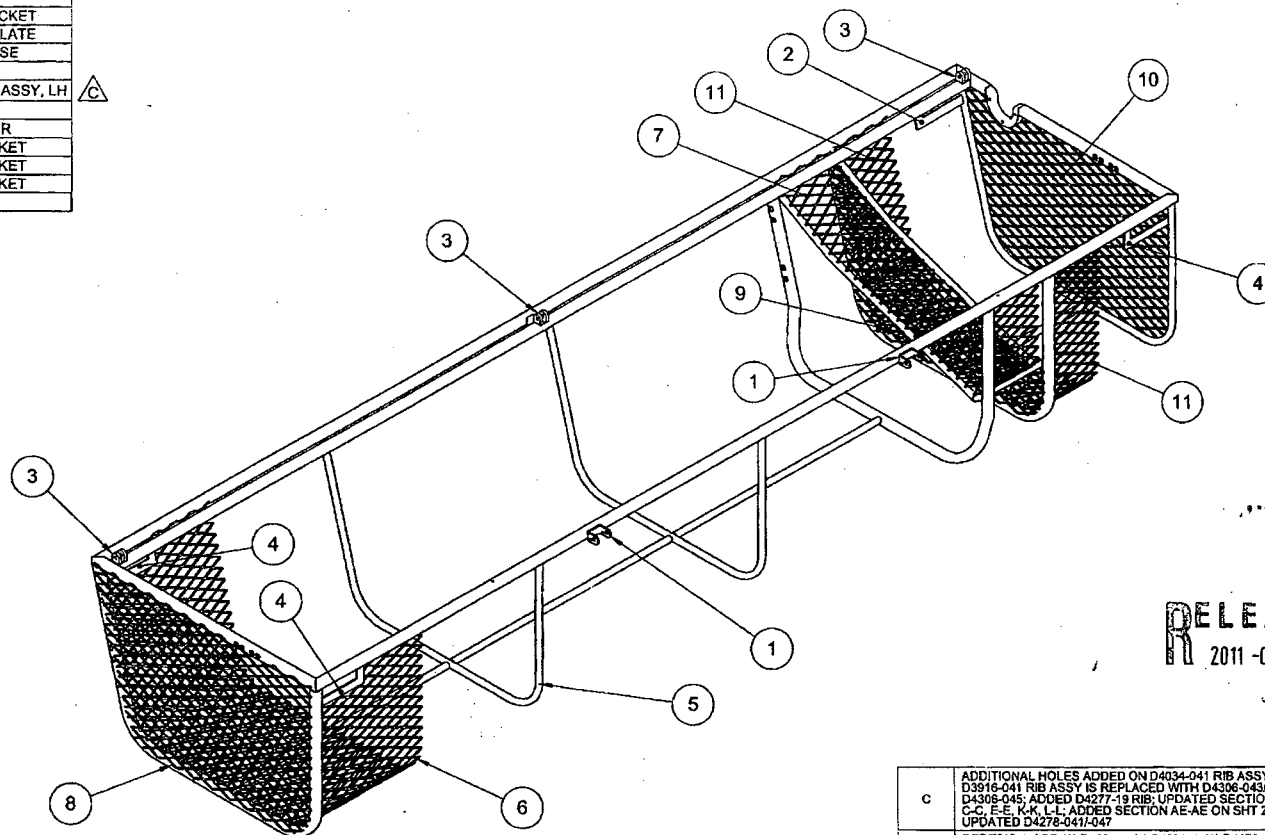
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

ITEM	QTY	PART NUMBER	DESCRIPTION
	X	D4273-041	BASKET BASE ASSY, LH
1	2	D2581	MOUNTING BRACKET
2	1	D3913-15	WIDE HANDLE PLATE
3	3	D4016-1	HINGE HALF, BASE
4	3	D4021-1	HANDLE PLATE
5	1	D4273-141	BASKET FRAME ASSY, LH
6	1	D4279-1	MESH - BASE
7	1	D4279-3	MESH - CHAMFER
8	1	D4279-5	END MESH, BASKET
9	2	D4279-7	END MESH, BASKET
10	1	D4279-9	END MESH, BASKET
11	1	D4279-11	MESH - BASE



D4273-041 BASKET BASE ASSY, LH
(MESH SHOWN LOCALLY FOR CLARITY)

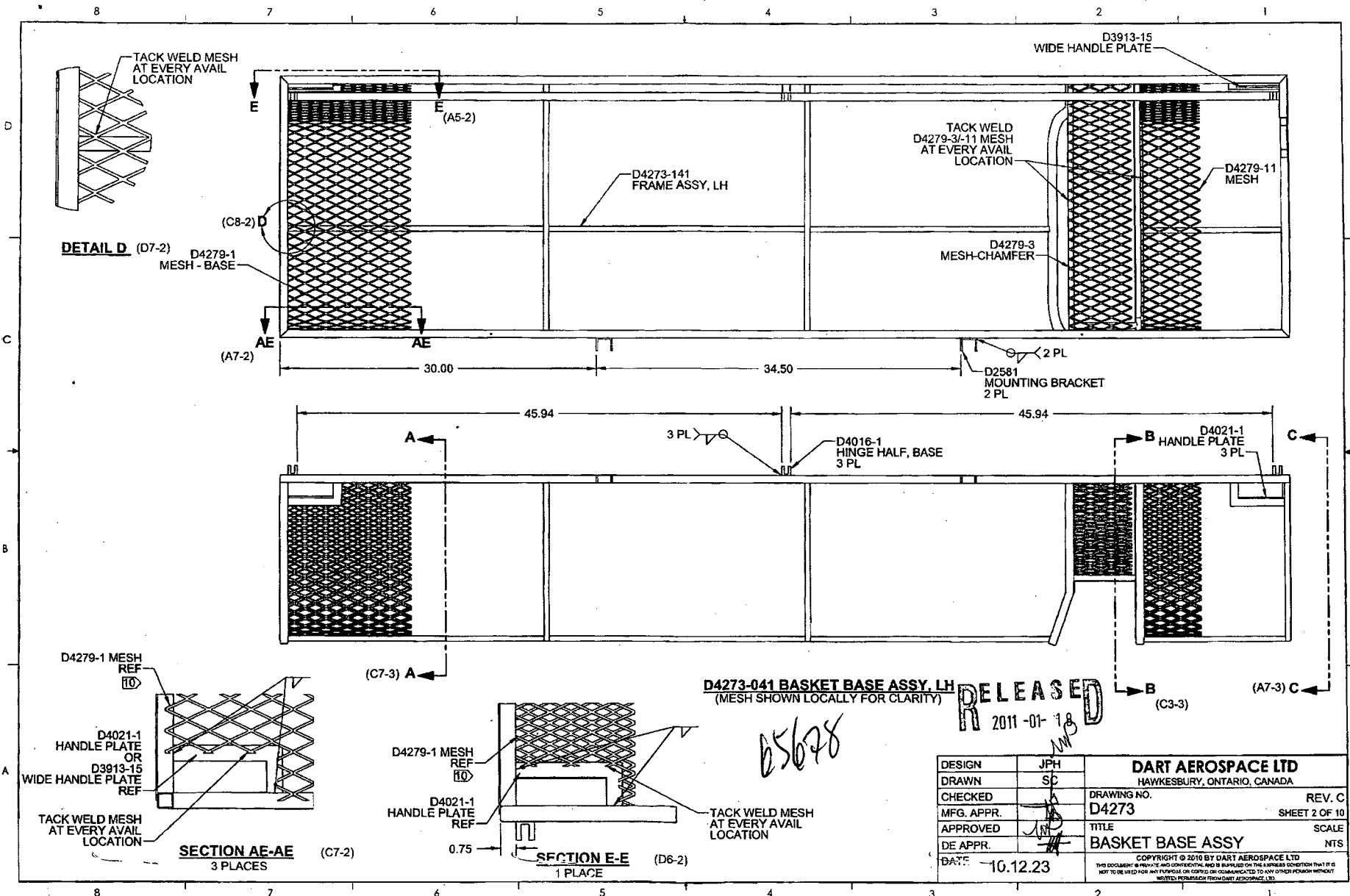
NOTES:

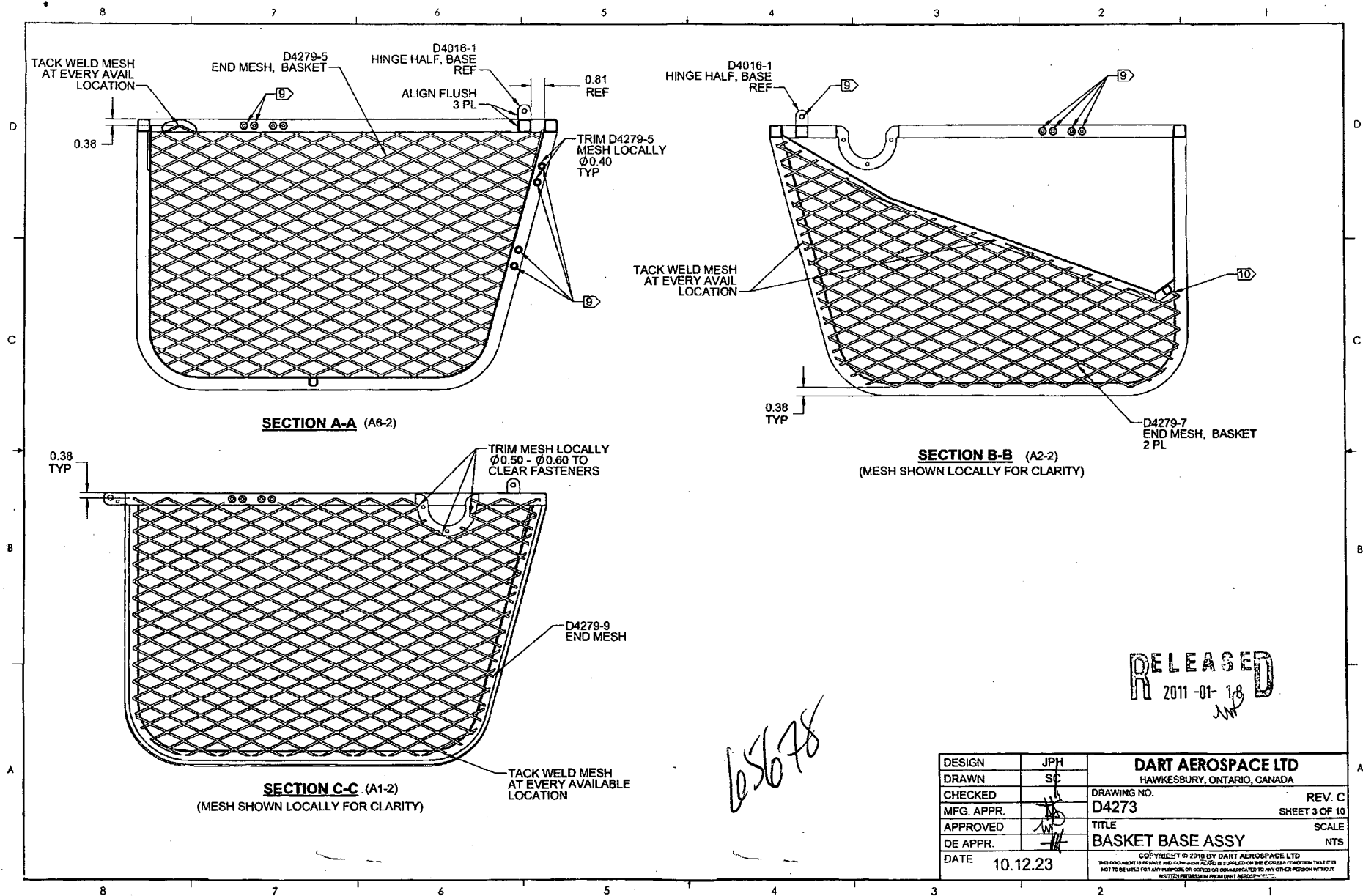
- 1) MATERIAL: N/A
- 2) FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 45 lbs APPROX
- 8) WELD PER DART QSI 004
- 9) MASK HOLES PRIOR TO POWDER COAT
- 10) TRIM AS NECESSARY TO CLEAR FASTENERS/STRUCTURE.

RELEASED
2011-01-08

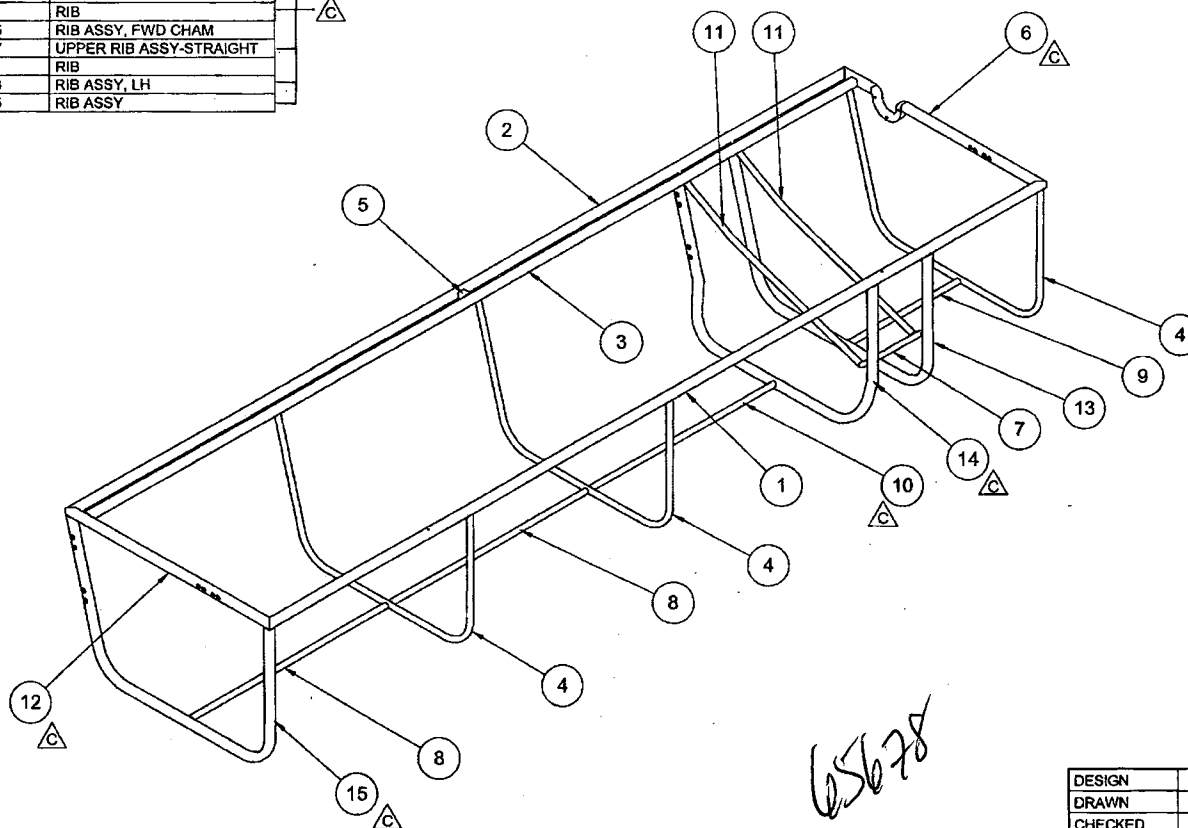
C	ADDITIONAL HOLES ADDED ON D4034-041 RIB ASSY. D3916-041 RIB ASSY IS REPLACED WITH D4306-043-044 & D4308-045; ADDED D4277-19 RIB; UPDATED SECTION B-B, C-C, E-E, K-K, L-L; ADDED SECTION AE-AE ON SHT 2; UPDATED D4278-041-047	SC	10.12.23
B	REDESIGN: ADD (1) D4021-1, (1) D4279-7, (1) D4279-11 (D6-1, D6-6); RMV D4277-17, D4278-043 (SHT 4, 9); ADD (1) D3916-1, (2) D4277-5, (1) D4277-9, (1) D4306-1 (D6-4, D6-9); RMV (1) D4277-3 (D6-4, D6-9); 24.25 WAS 20.25 (A5-5, A5-10)	CP	10.11.30
A	NEW ISSUE	SC	10.11.25
REV.	DESCRIPTION	BY	DATE
DESIGN	JPH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D4273 SHEET 1 OF 10 TITLE BASKET BASE ASSY SCALE NTS COPYRIGHT © 2011 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE REPRODUCED FOR ANY PURPOSE OR CIRCUMSTANCE WITHOUT THE WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
DRAWN	SC		
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	10.12.23		

W/O 65678





ITEM	QTY	PART NUMBER	DESCRIPTION
	X	D4273-141	BASKET FRAME ASSY, LH
1	1	D3913-1	RIB
2	1	D3913-3	RIB
3	1	D3913-9	HINGE RIB
4	3	D3916-5	LIGHT RIB
5	1	D4017-7	RIB
6	1	D4034-041	AFT UPPER RIB ASSY
7	1	D4277-3	RIB
8	2	D4277-5	RIB
9	1	D4277-9	RIB
10	1	D4277-19	RIB
11	2	D4278-045	RIB ASSY, FWD CHAM
12	1	D4278-047	UPPER RIB ASSY-STRAIGHT
13	1	D4306-1	RIB
14	1	D4306-043	RIB ASSY, LH
15	1	D4306-045	RIB ASSY

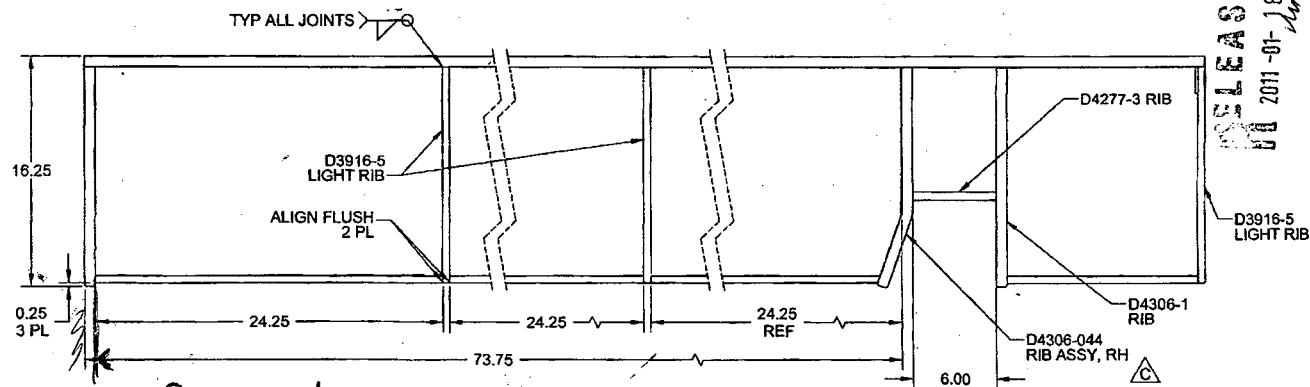
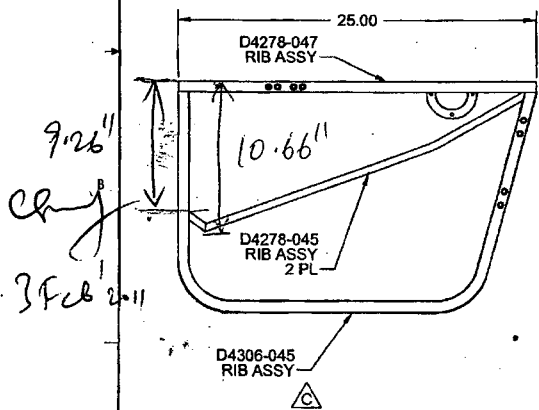
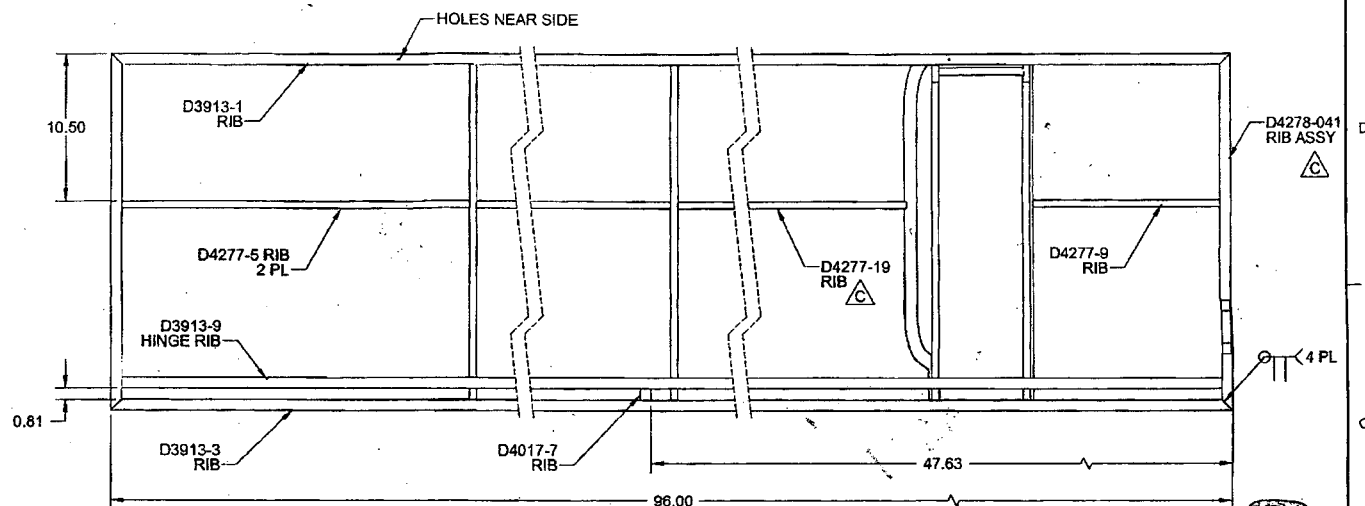


D4273-141 FRAME ASSY, LH

RELEASED
R 2011-01-10

DESIGN	JPH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	SC		
CHECKED		DRAWING NO.	REV. C
MFG. APPR.		D4273	SHEET 4 OF 10
APPROVED		TITLE	SCALE
DE APPR.		BASKET BASE ASSY	NTS
DATE	10.12.23	<small>COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR FOR DISSEMINATION TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

8 7 6 5 4 3 2 1



RELEASED
2011-01-18

D4273-142 BASKET FRAME ASSY, RH

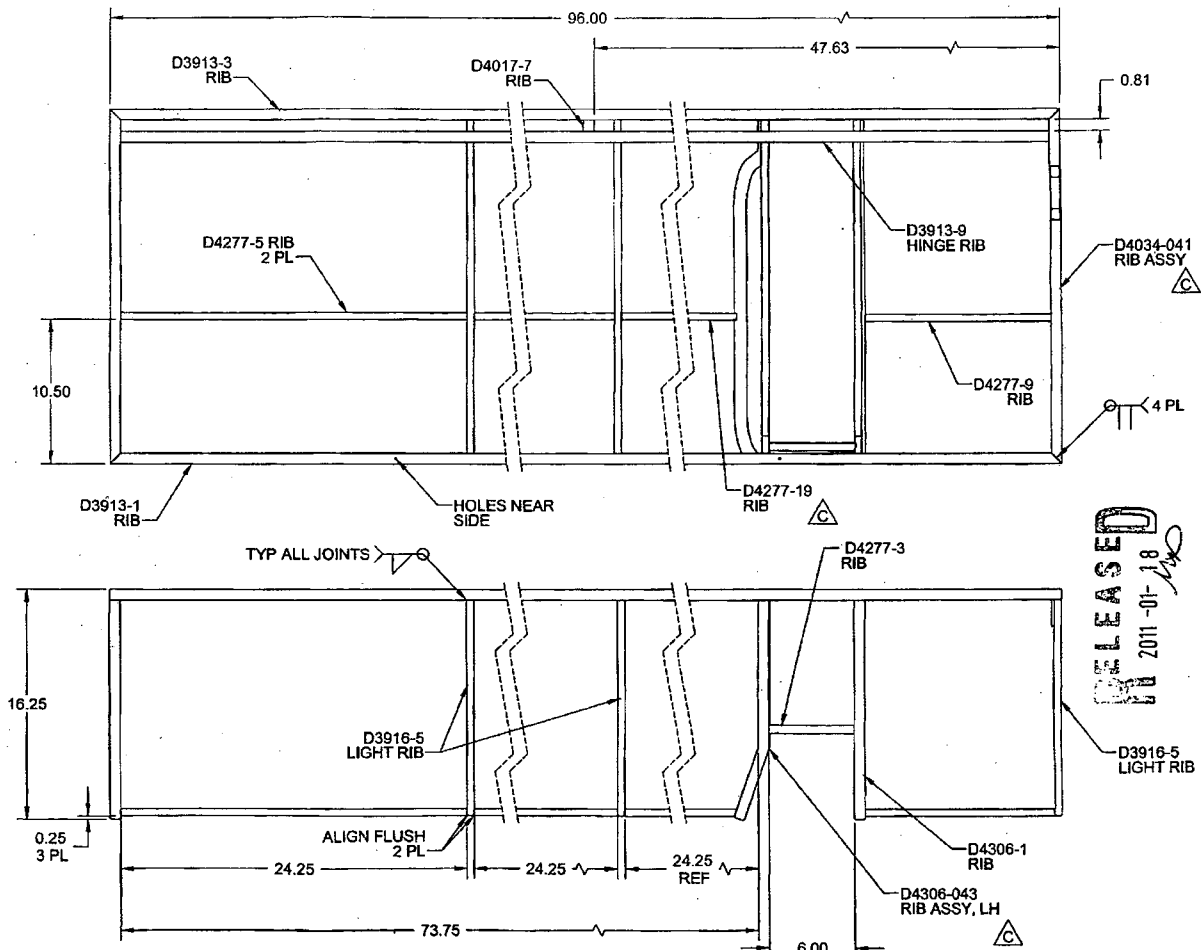
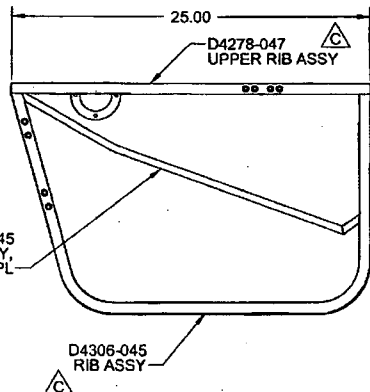
- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 EXCEPT FOR XX.XX DIMS: ± 0.06
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 24.77 lbs
 - 8) WELD PER DART QSI 604

3 Feb 2011

65678

DESIGN	JPH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	SC		
CHECKED		DRAWING NO. D4273	REV. C
MFG. APPR.			SHEET 10 OF 10
APPROVED		TITLE BASKET BASE ASSY	SCALE NTS
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DATE	10.12.23		

8 7 6 5 4 3 2 1



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2011-01-18

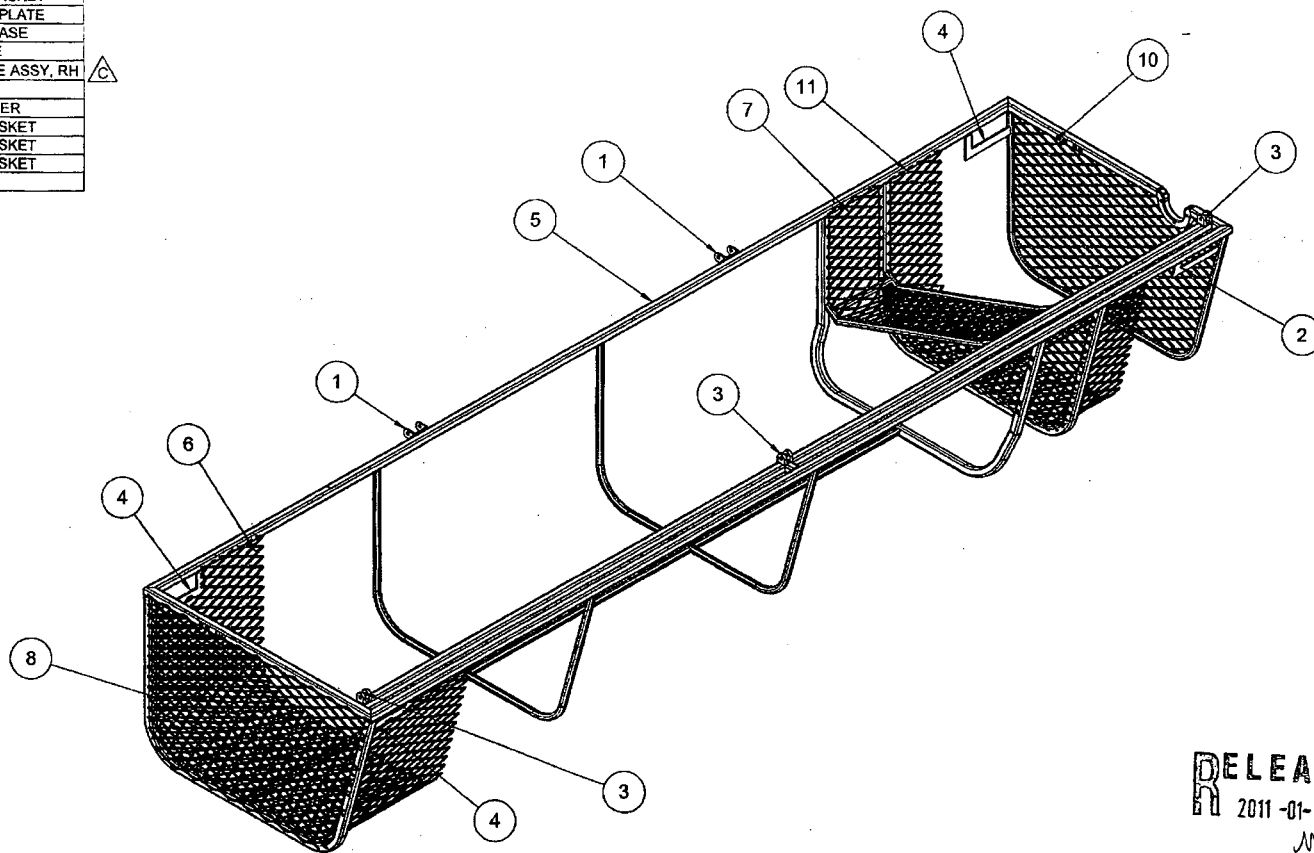
D4273-141 FRAME ASSY, LH

- NOTES:**
 1) MATERIAL: N/A
 2) FINISH: NONE
 3) TOLERANCES: PER DART QSI 018 EXCEPT FOR XX.XX DIMS: ±0.06
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 6) IDENTIFICATION: N/A
 7) WEIGHT: 24.75 lbs
 8) WELD PER DART QSI 004

65678

DESIGN	JPH	DART AEROSPACE LTD	
DRAWN	SC	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. C
MFG. APPR.		D4273	SHEET 5 OF 10
APPROVED		TITLE	SCALE
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ITEM	QTY	PART NUMBER	DESCRIPTION
	X	D4273-042	BASKET BASE ASSY, RH
1	2	D2581	MOUNTING BRACKET
2	1	D3913-15	WIDE HANDLE PLATE
3	3	D4016-1	HINGE HALF, BASE
4	3	D4021-1	HANDLE PLATE
5	1	D4273-142	BASKET FRAME ASSY, RH
6	1	D4279-1	MESH - BASE
7	1	D4279-3	MESH - CHAMFER
8	1	D4279-5	END MESH, BASKET
9	2	D4279-7	END MESH, BASKET
10	1	D4279-9	END MESH, BASKET
11	1	D4279-11	MESH - BASE







D4273-042 BASKET BASE ASSY, RH
(MESH SHOWN LOCALLY FOR CLARITY)

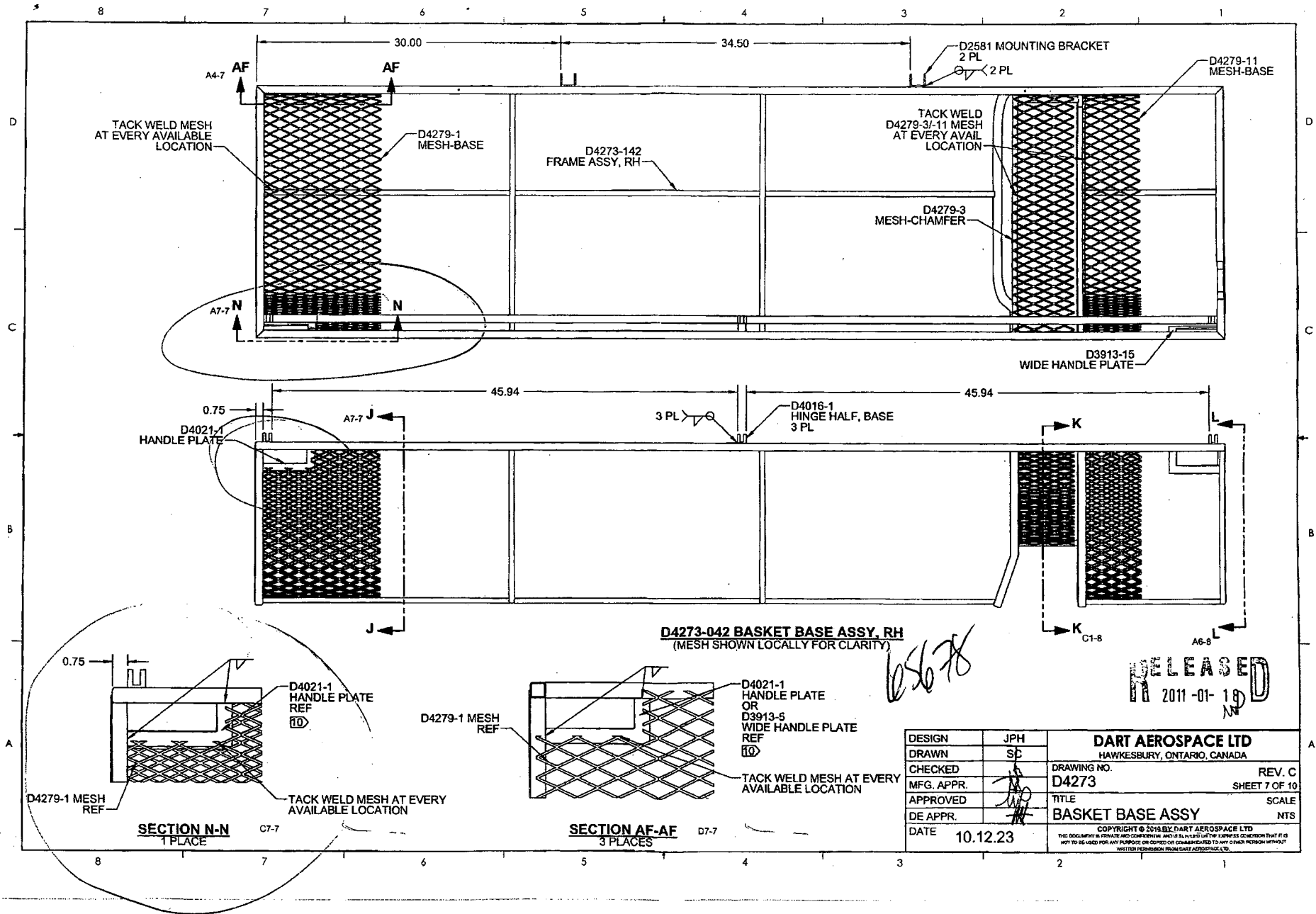
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2011-01-30





NOTES:

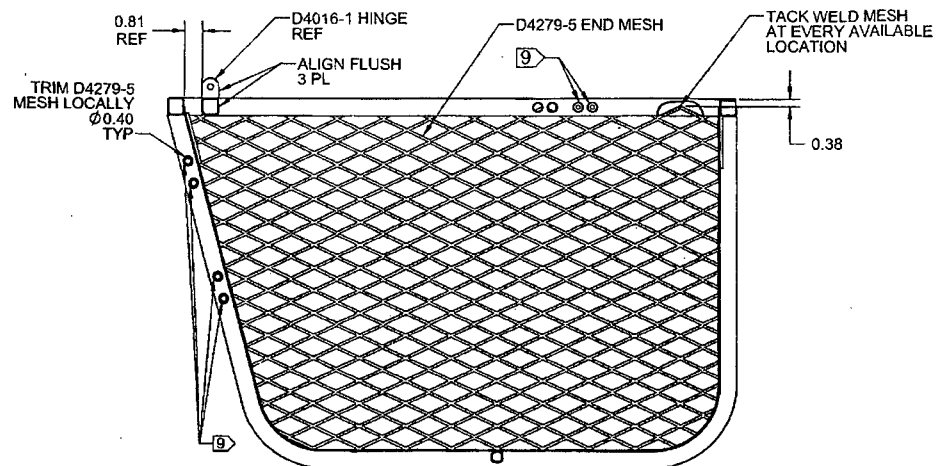
- 1) MATERIAL: N/A
- 2) FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 45 lbs APPROX
- 8) WELD PER DART QSI 004
- 9) MASK HOLES PRIOR TO POWDER COAT
- 10) TRIM AS NECESSARY TO CLEAR FASTENERS/STRUCTURE.

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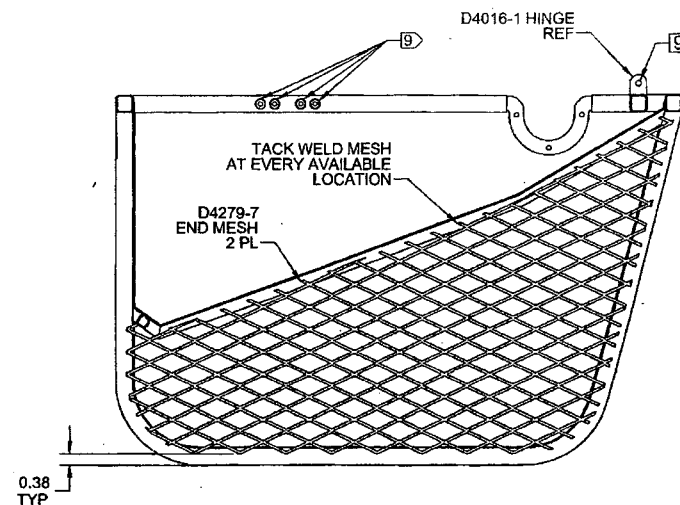
DESIGN	JPH	DART AEROSPACE LTD	
DRAWN	SC	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. C
MFG. APPR.		D4273	SHEET 6 OF 10
APPROVED		TITLE	SCALE
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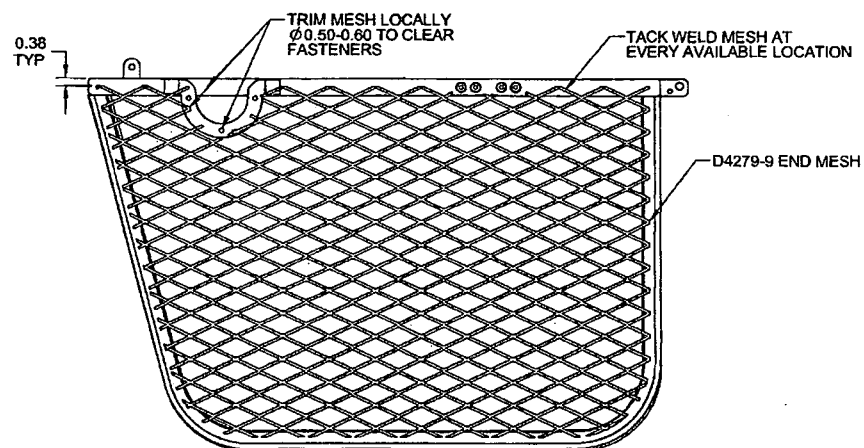
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SECTION J-J C6-7



SECTION K-K B2-7
(MESH SHOWN LOCALLY FOR CLARITY)



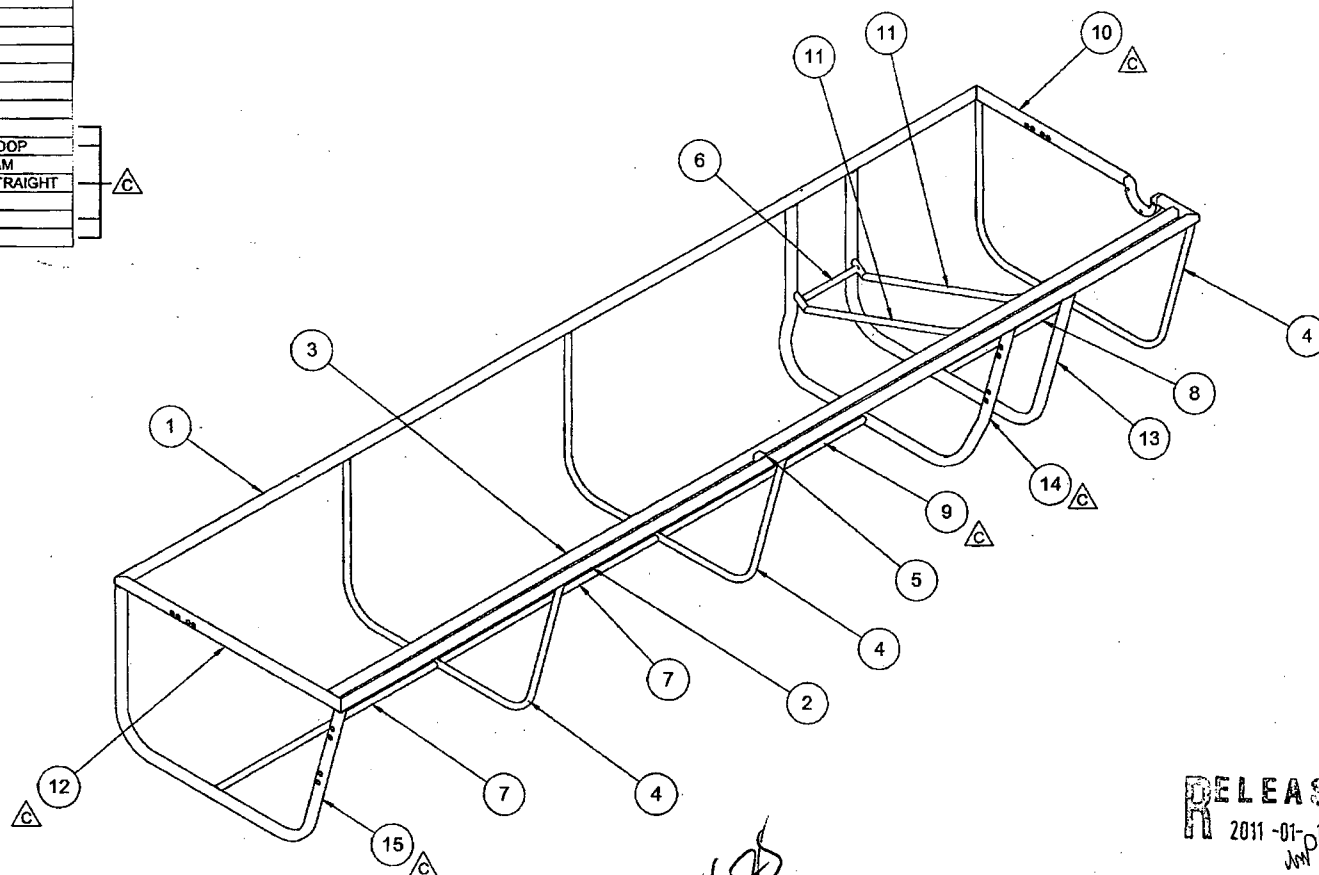
SECTION L-L B1-7
(MESH SHOWN LOCALLY FOR CLARITY)

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MFG. APPR.		SHEET 8 OF 10	
APPROVED		TITLE	SCALE
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ITEM	QTY	PART NUMBER	DESCRIPTION
	X	D4273-142	BASKET FRAME ASSY, RH
1	1	D3913-1	RIB
2	1	D3913-3	RIB
3	1	D3913-9	HINGE RIB
4	3	D3916-5	LIGHT RIB
5	1	D4017-7	RIB
6	1	D4277-3	RIB
7	2	D4277-5	RIB
8	1	D4277-9	RIB
9	1	D4277-19	RIB
10	1	D4278-041	UPPER RIB ASSY-HOOP
11	2	D4278-045	RIB ASSY, FWD CHAM
12	1	D4278-047	UPPER RIB ASSY-STRAIGHT
13	1	D4306-1	RIB
14	1	D4306-044	RIB ASSY, RH
15	1	D4306-045	RIB ASSY



D4273-142 BASKET FRAME ASSY, RH

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MFG. APPR.		D4273	SHEET 9 OF 10
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